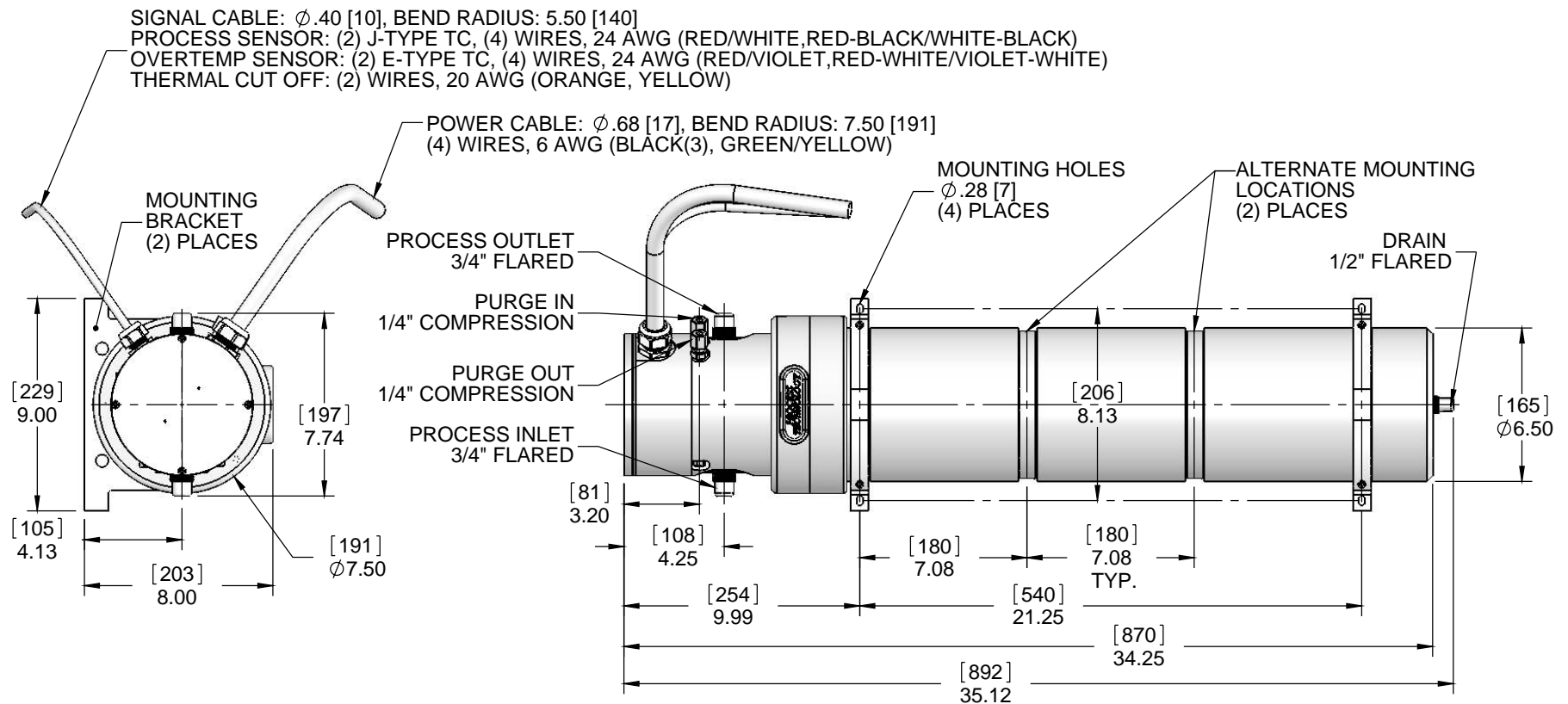


DRAWING NO. 54-0318-0



NOTES:

1. HEATER SPECIFICATIONS: 12kW @ 208V, 3PH, 50/60 Hz, 33.3 FLA
2. PURGE IN: N2/CDA FLOW 1-2 SCFH [28-57 LPH], PRESSURE 20 \pm 2 PSIG [138 \pm 14 kPa]
3. THERMAL CUT OFF DEVICE RATED FOR 277VAC, 5 AMPS. OPENS AT 464°F [240°C].
4. WETTED COMPONENTS ARE PTFE, FEP AND PFA.
5. PRIMARY SEALS ARE PTFE, FEP AND PFA.
6. CABLE LENGTHS: 10.0 FT [3.0 m]
7. REDUNDANT PROCESS AND OVERTEMP SENSORS PROVIDED
8. VOLUME: 1.55 GAL [5.9 L]

APPROVED BY:			PRODUCTION REVIEW:			Q.C. REVIEW:			UNLESS NOTED TOLERANCES ARE: 0.00 = \pm .06 0.000 = \pm .030 ANGLES = \pm 1° SECONDARY UNIT FOR REFERENCE ONLY [mm] INCHES	PROCESS TECHNOLOGY® 7010 LINDSAY DR, MENTOR OH USA (P) 440-946-9500 (F) 440-974-9561 WWW.PROCESS-TECHNOLOGY.COM											
														PCN:							
									MATERIAL:			DRAWN BY: DJO		DATE: 01/30/08		DESIGNER:		DATE:			
REV.			BY			DATE			DESCRIPTION OF CHANGE			DESCRIPTION: FACILITIES: TIH12-13BASJE									
THIS DRAWING IS THE PROPERTY OF PROCESS TECHNOLOGY. IT CONTAINS CONFIDENTIAL INFORMATION AND MAY NOT BE REPRODUCED IN ANY WAY WITHOUT THE PERMISSION OF PROCESS TECHNOLOGY.										3rd ANGLE PROJECTION		SIZE: A		SCALE: NONE		PAGE: 1 OF 1		DRAWING No. 54-0318-0			